KU LEUVEN

Towards a more sustainable electric vehicle



Gwendolyn Bailey November 12, 2018

Rare Earth Elements (REEs)

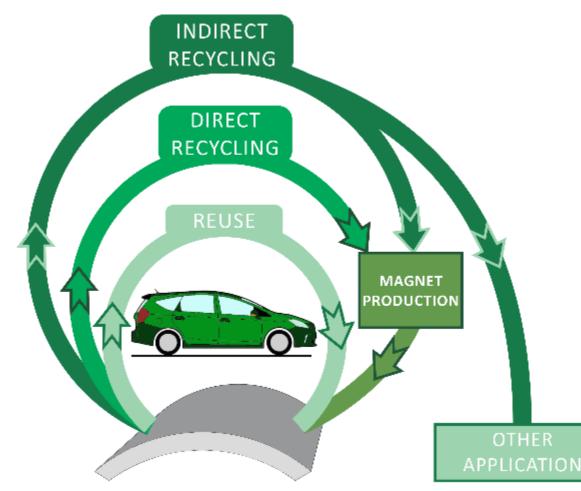
Clean tech?

The problem?

Relatively cheapChinese monopolyREEs are not recycled



DEMETER - European Training Network for the <u>De</u>sign and Recycling of Rare-Earth Permanent <u>Magnet Motors and</u> <u>Generators in Hybrid and Full Electric Vehicles</u>



Indirect recycling





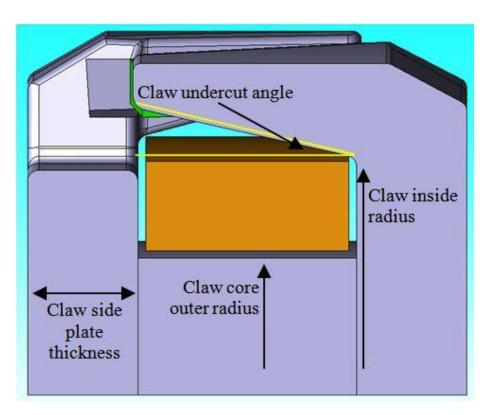
Direct recycling – hydrogen decrepitation (HD)



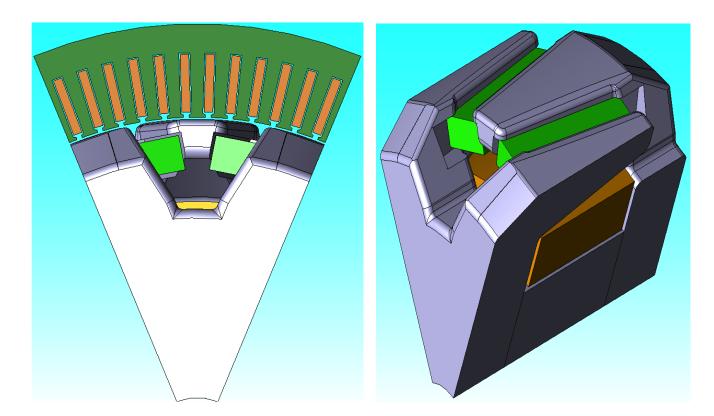
Speed: 7X

Reuse

• Design for reuse

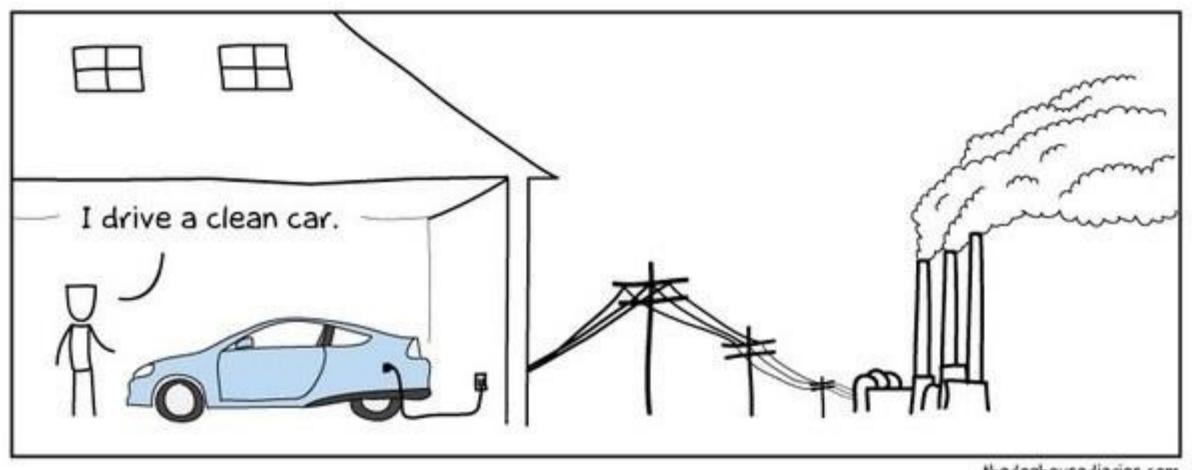


• Design for recycling



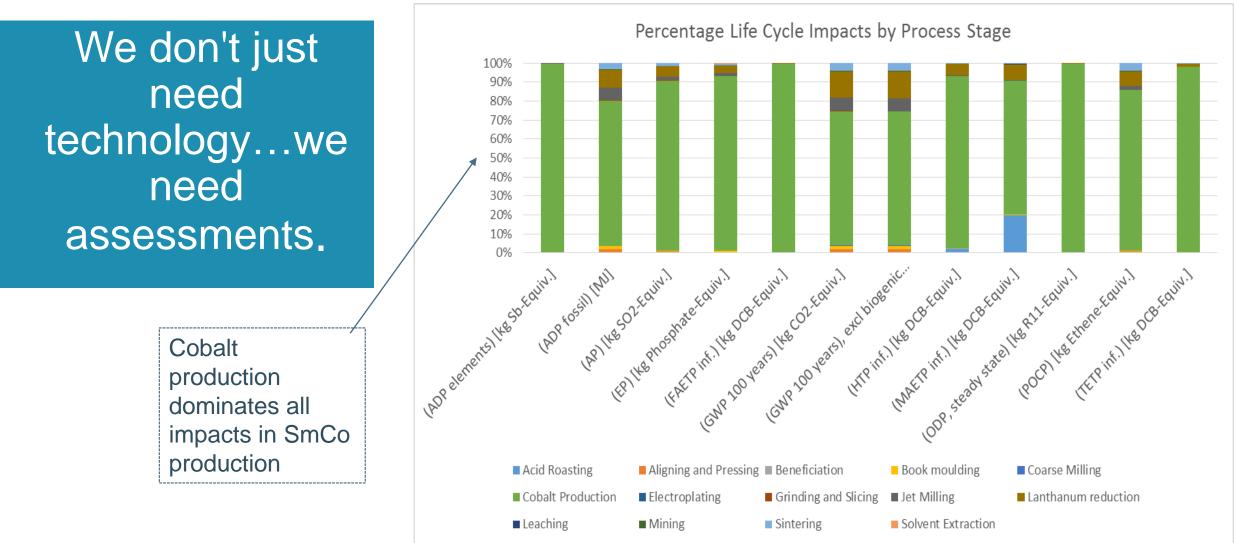


Recycled magnets increases the energy



thedoghousediaries.com

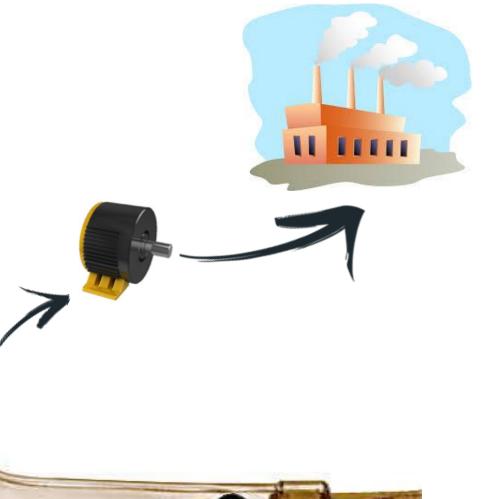
Life cycle assessment of new recycling/reuseMy role in the projectroutes for REE magnet (H)EVs



KU LEUVEN

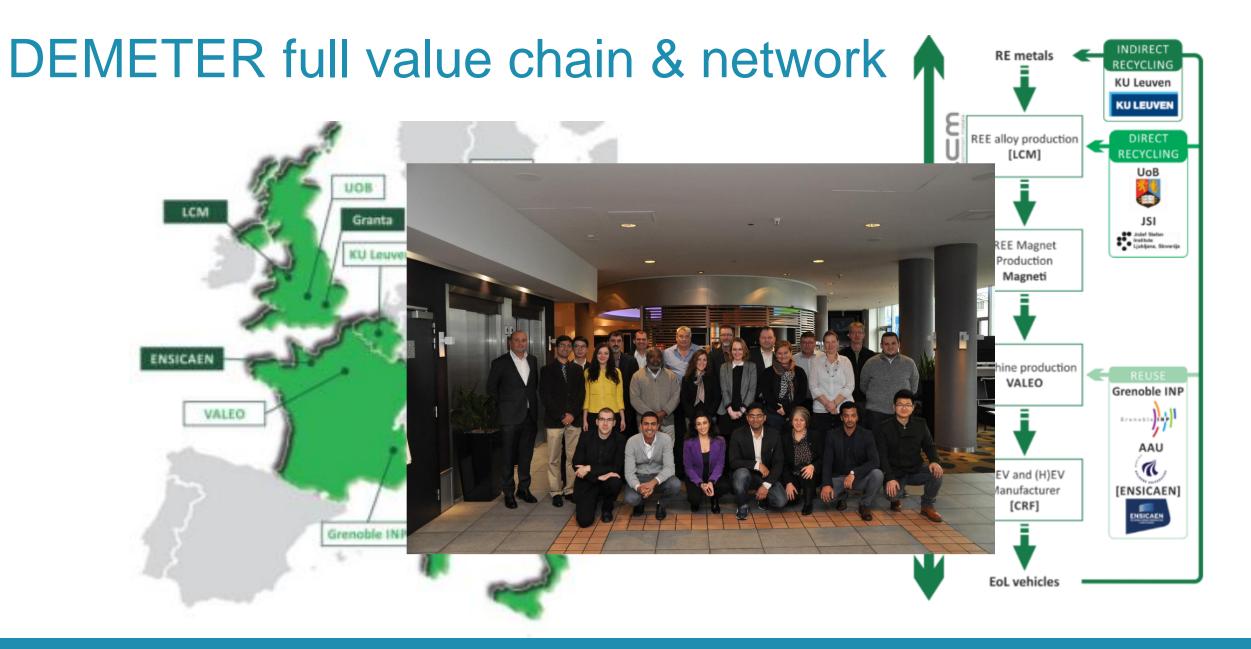
What can we learn from this project?

- Indirect route employs **expensive**, but safe chemicals
- Direct route poses health and **safety risks** at industrial scale
- Reuse route is still in the prototyping and simulation stages



Bottlenecks in each phase of the end of life supply chain







Importance of training and research

- European Commission has invested a lot in critical raw materials projects (FP7, Horizon2020)
 - Many of which are geared specifically at REE recovery
- At the current low REE prices, and the low amount of EoL electric vehicles, it is very difficult to set up a profitable REE supply chain in Europe
 - With the onslaught of (H)EVs on the market, this will change very quickly and we want to be <u>ready</u>!
- Keep competence in critical raw materials technology active in Europe
 - Early stage researchers in the MSCA ETN projects are able to gain industrial experience
 - Develop new breakthrough technologies and ways to assess their validity



Conclusions...what about an industrial implementation?

- Hopefully we ensure that these technical routes are not only <u>environmentally better</u>, but also <u>economically attainable</u> at an industrial scale.
 - There may be a need for upscaling indicators
- The only way we're going to change the EV and REE industry is by implementing sustainable solutions for these magnets.
 - We don't need just technology; we also need assessments
- We must keep growing knowledge and expertise within the EU.
- Learn how to make these technical solutions compete

DEMETER Concluding Symposium

> Rare-earth permanent-magnet motors and the e-mobility revolution

> > **KU LEUVEN**

5-7 February 2019 - Leuven, Belgium

5-7 February, 2019 in Leuven, Belgium

https://symposium.etn-demeter.eu/

LECTURES by 14 WORLD CLASS EXPERTS from INDUSTRY, ACADAMIA and the EUROPEAN COMMISSION

• TOPICS

EU MSCA-ETN

To become a

member, visit

our website

https://gloreia.org/

- The future of REE permanent magnets
- The future of (H)EVs

DEMETER

- Recycling of REE permanent magnets
- Are REEs still critical?
- POSTER PITCHES
- TWO PANEL DEBATE SESSIONS

Thank you!

Horizon 2020: MSCA-ETN DEMETER

"European Training Network for the Design and Recycling of Rare Earth Permanent Magnet Motors and Generators in Hybrid and Full Electric Vehicles

